

Dm 201



# NORITSU MANUAL



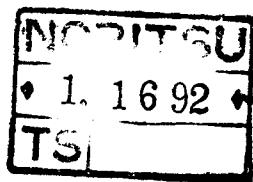
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**Noritsu Densitometer**

**MODEL : DM - 201**

**Operator's Manual**

**9004**

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## 1. Specifications

Density :	Totally diffused light density	Visual density Three primary color density (B, G, R)
Measuring mode :	Transmission and reflection	
Area measured :	3mm in dia. for both transmission and reflection modes.	
Range measured :	0 to 4.0D for transmission mode 0 to 2.5D for reflection mode	
Accuracy :	Transmission      0 ~ 3.0D $\pm$ 0.02 2.0D ~ 4.0D $\pm$ 0.03	
	Reflection --- 0 ~ 2.5D $\pm$ 0.02	
Repeatability :	$\pm$ 0.01	
Maximum size of subject measurable :	11×14 inches DISC film can also be measured.	
Filters :	Status M for transmission mode	
Light receiving element :	Photo-diode	
Measuring head :	Vertical stroke of 12mm	
Display :	Four digits show B, G, R and V density separately. B, G, R and V density values appear simultaneously. Dot matrix display, 20 characters on each of 2 lines. Liquid crystal display elements are used.	
Calibration :	The enclosed reference film and reflection check plaque is used when calibrating the densitometer. When zero setting is carried out using a subject with a certain density, the difference in density between that subject and another can be measured.	
Interface :	With Noritsu printer (compatible with DM-1) With Technet (RS232C)	

**Printing out data :** By built-in dot printer

- Other features :**
1. After measuring control strips, the data is calculated automatically.
  2. The device can be used to set up various kinds of printers.
  3. Only one print is enough to carry out morning set up.
  4. It is possible to print out measured data, etc.

**External dimensions :** 280 (width) × 351 (length) × 201 (height) mm

**Weight :** 9kg (approx.)

**Power requirements :**  
(50Hz/60Hz)

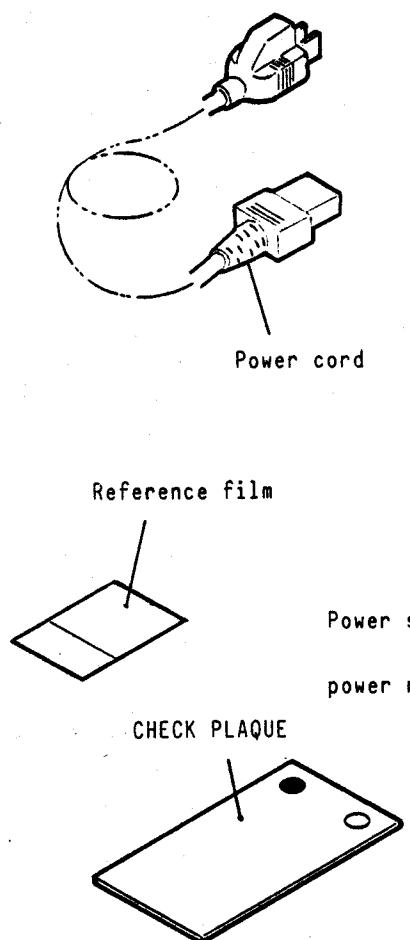
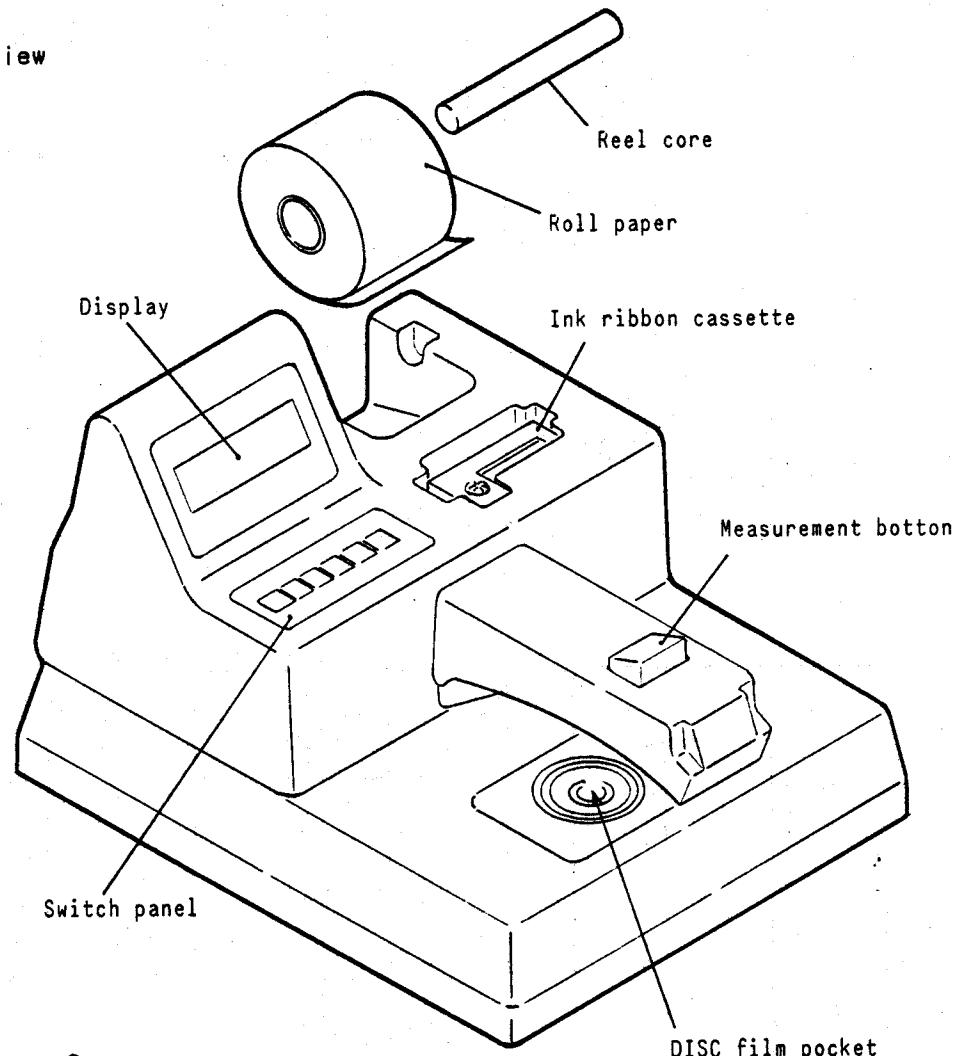
Voltage	100V	110V	120V	220V	230V	240V
AC(V)±10%	0.4A	0.4A	0.4A	0.2A	0.2A	0.2A

**Accessory :**

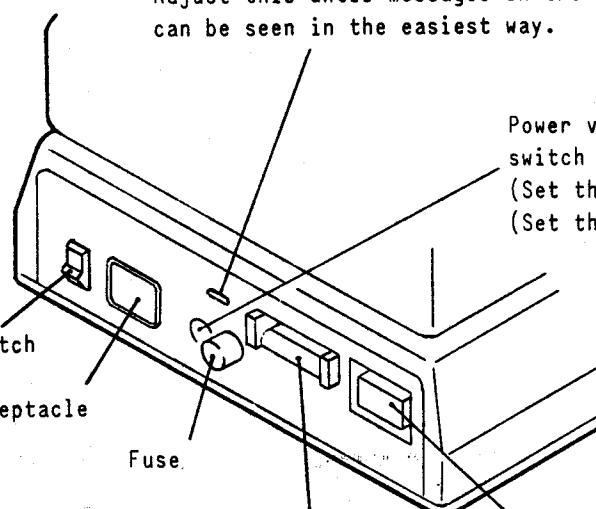
- Black-white reflection check plaque 1
- Calibration film 1
- Roll paper 1
- Main body cover 1
- Check plaque cover 1
- Printer roller 1
- Fuse (250V 6/10A) 1
- Halogen lamp 1

## 2. Name and explanation of each part

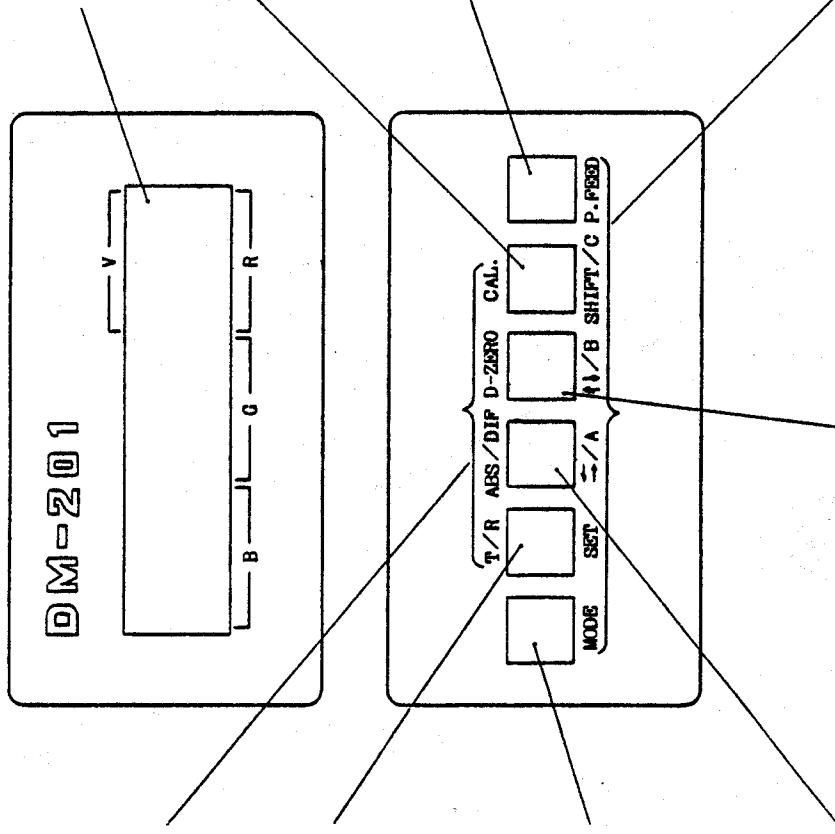
### 1. Overall view



Display-intensity adjusting potentiometer.  
Adjust this until messages on the display  
can be seen in the easiest way.



## 2. Key board



These keys are used when setting the densitometer functions in the normal mode.

**[T/R • SET] key**  
[T/R] is used when changing from transmission mode to reflection mode and vice versa.  
[SET] is used when selecting processing items.

**[MODE] key**  
This key is used when selecting modes.

Display (20 characters for each of 2 lines)

**[CAL. • SHIFT/C] key**  
[CAL.] is used when calibrating the measuring scale. [SHIFT] is used, in conjunction with [ $\overline{-}/A$ ] or [ $\overline{+}/B$ ] key, to move the cursor or numbers in the reverse direction.  
[C] is used when selecting modes.

**[P.FEED] key**  
This key is used to advance the roll paper without any data being printed out on it.

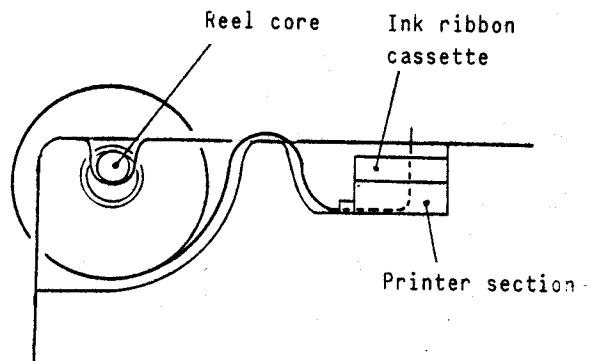
These are used as the operation keys in all modes except the normal measuring mode.

**[D-ZERO •  $\overline{+}/B$ ] key**  
[D-ZERO] is used when carrying out zero adjustment for density. (To be carried out before each measurement.)  
[+] is used when changing data.  
[B] is used when selecting modes.

**[ABS/DIF •  $\overline{-}/A$ ] key**  
[ABS/DIF] is used when changing from the absolute value measurement mode to difference measurement mode and vice versa.  
[-] is used when moving the cursor.  
[A] is used when selecting modes.

### **3. Preparations for operations**

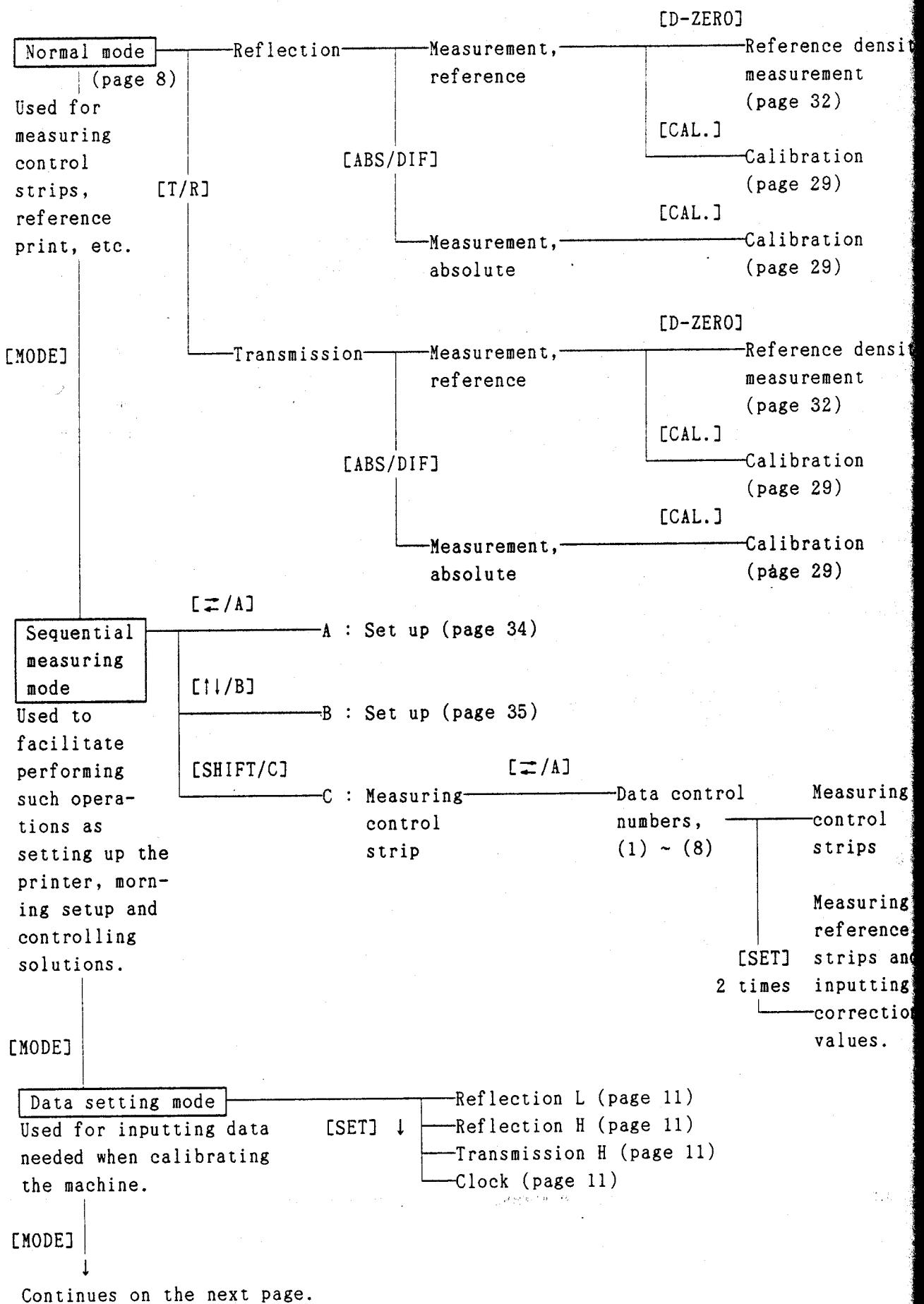
1. Turn ON the power switch located on the rear of the machine.
2. Set the roll paper in position in the following way :
  - (1) Put the reel core into the roll paper and set it in the machine.
  - (2) Pass the front end of the paper through the gap in the printer.
  - (3) Press the [P-FEED] key until the front end of the paper comes out of the ink ribbon cassette.



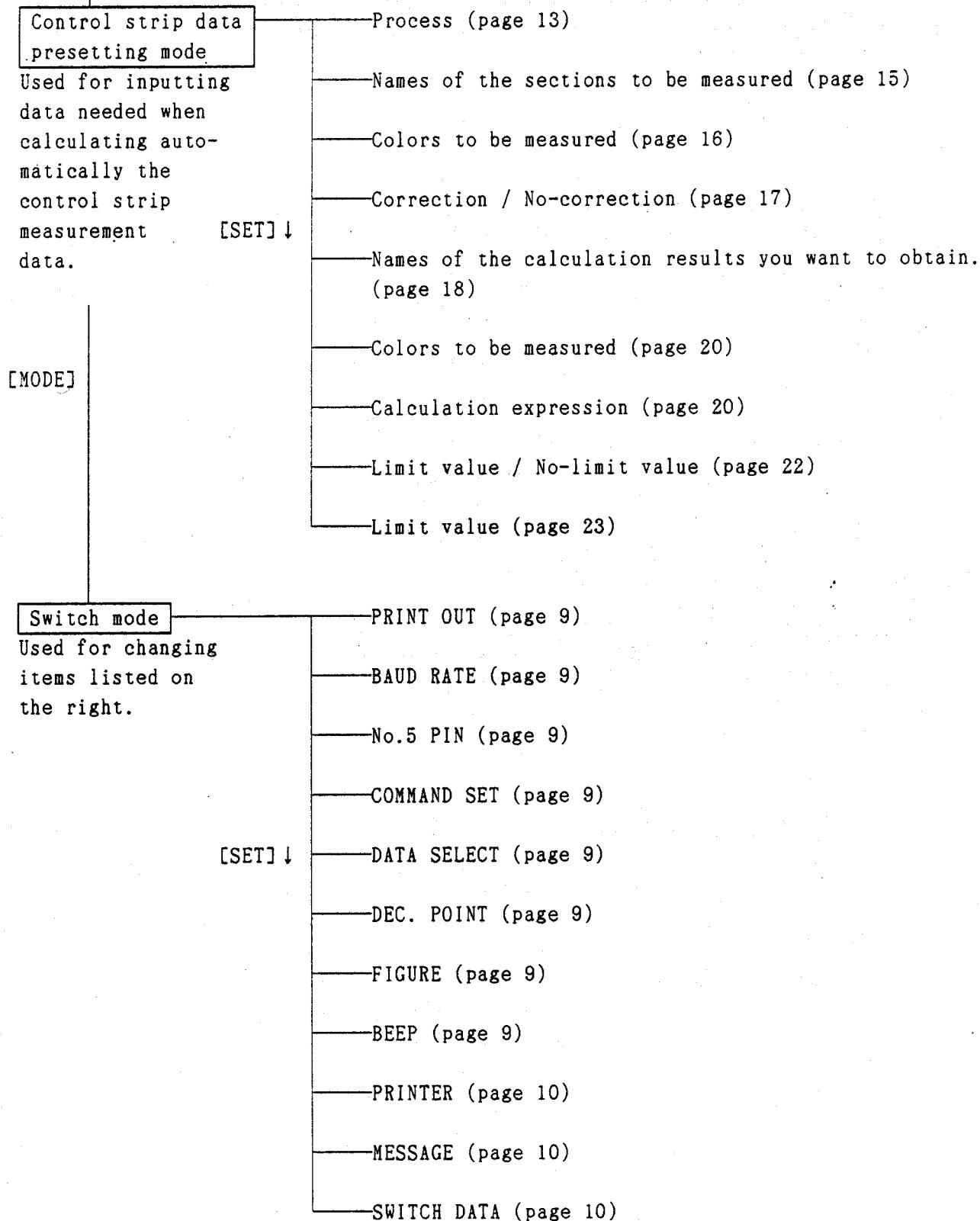
### **4. Explanation of each mode**

1. As the [MODE] key is pressed, the 4 principal modes come up in succession. See the next page.
2. As [T/R · SET] key is pressed, items in each mode come up in succession.
3. When it is desired to change the mode to another one or to redo the operation, press the [MODE] key.

4. The chart showing the modes in DM-201



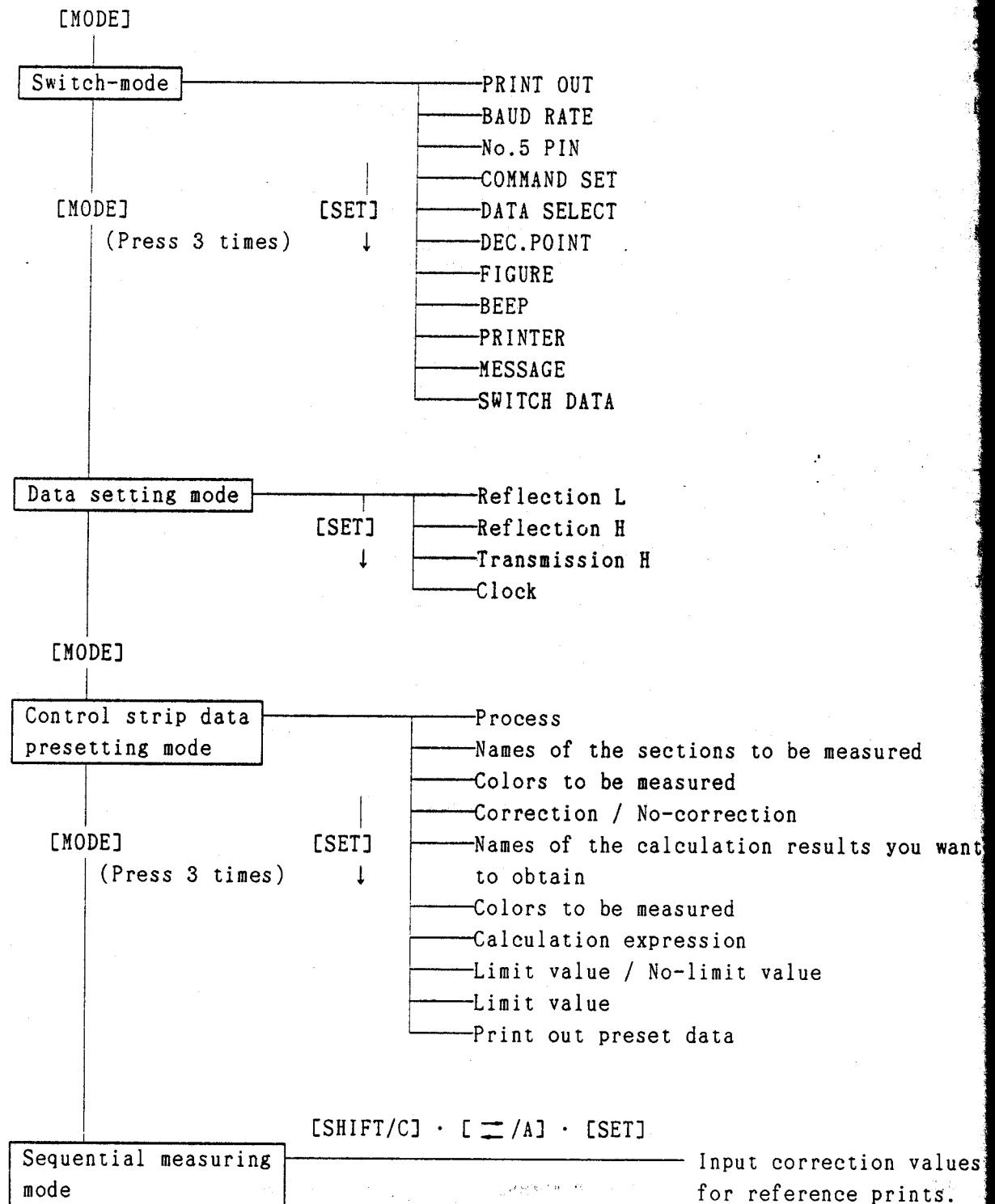
Continues from the previous page.



## 5. Initial settings of the machine

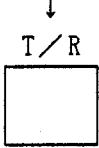
In this mode, you input all the necessary data into the machine before starting to use the machine. Once the data has been input, it is preserved even when the power switch is turned OFF.

### Flowchart

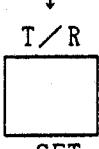


## 1. Switch setting mode

This mode is used for setting communication, messages, etc.

 MODE  
↓  
 T/R  
SET

Press this key until the message appears on the display.

 T/R  
SET  
↓  
 T/R  
SET

Be sure to set items 2) ~ 6) to OFF when data is not to be communicated.

 T/R  
SET

 T/R  
SET

 T/R  
SET

 T/R  
SET

 T/R  
SET

 T/R  
SET

**1) SWITCH (PRINTER)**  
PRINT OUT (ON)

Printing/No printing  
(ON : Printing, OFF : No printing)  
Data will be printed out after each measuring.

**2) SWITCH (RS-232C)**  
BAUD RATE (1200)

↑  
300,600,1200,2400,4800,9600(Baud rate)

**3) SWITCH (RS-232C)**  
NO. 5 PIN (CTS)

↑  
CTS,BUSY,OFF

**4) SWITCH (RS-232C)**  
COMMAND SET (ON)

↑  
ON,OFF

**5) SWITCH (RS-232C)**  
DATA SELECT (ON)

↑  
ON,OFF

**6) SWITCH (RS-232C)**  
DEC. POINT (OFF)

↑  
ON,OFF

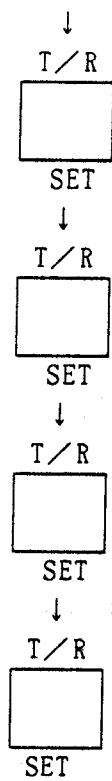
**7) SWITCH (RS-232C)**  
FIGURE (OFF)

↑  
ON,OFF

- Set this to OFF when displaying measured data down to hundredths.
- Set this to ON when displaying measured data down to thousandths.

**8) SWITCH (RS-232C)**  
BEEP (ON)

↑  
Alarm/No-alarm  
(ON:Alarm, OFF:No-alarm) ON,OFF



9) SWITCH (SET UP)  
 PRINTER (OFF)

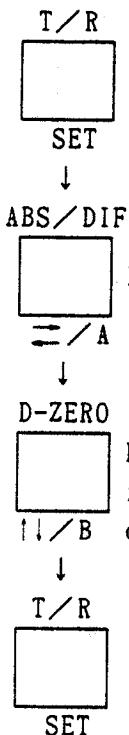
↑  
ON, OFF

10) SWITCH (MESSAGE)  
 MESSAGE (ENG.)  
 Japanese/English

PRINT OUT  
 SWITCH DATA ? A : YES

Press the  
 [ABS/DIF - /A]  
 key to print out  
 data.

### 1. How to change the switches



Example)

8) SWITCH (RS - 232C)  
 BEEP (ON)

8) SWITCH (RS - 232C)  
 BEEP (ON)

8) SWITCH (RS - 232C)  
 BEEP (OFF)

9) SWITCH (SETUP)  
 PRINTER (ON)

When [D-ZERO • ! / B] key is pressed while [CAL • SHIFT/C] key is being pressed, the switches change in the reverse order.

## 2. Data setting mode

Input the data marked on the enclosed reference film and reflection check plaque. The data becomes the reference value when calibrating the machine. When reference film and check plaque are replaced, be sure to input new data.

MODE Press this key until the message on the right appears on the display.

↓  
T/R

SET  
↓  
T/R

SET  
↓  
T/R

SET  
↓  
T/R

SET

1)	SET	(REF. L)	0. 06
	0. 11	0. 08	0. 04

2)	SET	(REF. H)	2. 06
	2. 03	2. 10	2. 11

3)	SET	(TRS. H)	2. 92
	2. 85	2. 91	2. 94

4)	SET	(CLOCK)	
	02 / 23 / 88	10 : 48 : 50	

### 1. How to change the numbers on the display.

(1) Bring up the desired message on the display.

(2) Press [ABS/DIF · = /A] key to bring up the cursor on the display.

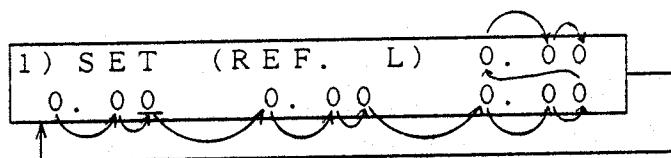
Note:

When the cursor is brought up on the display in the [CLOCK] mode, the clock display stops.

1)	SET	(REF. L)	0. 00
	0. 00	0. 00	0. 00

↓  
Cursor

(3) Press [ABS/DIF • =/A] key to move the cursor. The cursor moves as shown on the right. To move it in the reverse direction, press [ABS/DIF • =/A] key while pressing [CAL • SHIFT/C] key.



(4) To change the numbers on the display, press [D-ZERO • !!/B] key. To change the numbers in the reverse direction, press [D-ZERO • !!/B] key while pressing [CAL • SHIFT/C] key.

(5) Press [T/R • SET] key.

SET	OK!	0. 06
0. 08	0. 06	0. 04
↓		
2) SET	(REF. H)	1. 940
1. 86	1. 92	1. 88

### 3. Presetting control strip correction values

It is necessary to input the correction values before measuring control strips because the values are used when calculating the measured values.

To input the values, first input the process for the control strip to be measured. Next, input the correction values for the control strip, the values marked on the box for the control strips. After all of the control strips in one box have been used up and a new box is opened, it is necessary to input the correction values marked on the new box before using new batch of control strips.

Do as follows :

#### 1. Inputting a process

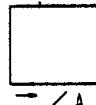


Press this key repeatedly until the message appears on the display.



SET

ABS/DIF



Film/paper changeover



CAL



Changing data control numbers :

SHIFT/C (Pressing this key twice increases the number by one.)

D-ZERO



Process setting (refer to the table on the next page).  
(Messages change continuously while this key is being pressed.)

Set the message to FILM or PAPER for the processes not in the table.

To move messages backwards, press [D-ZERO • 11/B] key while pressing [CAL • SHIFT/C] key.

\*  
PRE - S E T   C O N S T   D A T A

(\* CONST = control strip)

PRO C E S S ( F I L M )  
1   C - 4 1

PRO C E S S ( P A P E R )  
1   E P - 2

PRO C E S S ( P A P E R )  
2   E P - 2

↑  
Data control number

PRO C E S S ( P A P E R )  
2   E P - 2 N R

Note : There are 8 data control numbers. So, up to 8 processes can be input into the machine. But when you are using less than 8 process, input FILM or PAPER for the data control numbers which are not in use.

When a process has been set, standard initial settings suited for the process is automatically brought up. When you want to use the standard initial settings as they are, skip to item 11. In this case, the items from 2 to 10 are not needed to be carried out. When you want to change the initial settings, proceed to the following step, 2.

T/R



Advance to the next setting (item 2).

SET

Name of process (film processor)	Name of process (paper processor)
C-41	E-2
C-41NP	EP-2NR
C-41B	EP-2NP
C-41BNP	RA-4
CN-16	RA-4NP
CN-16(FLR)	CP-20
CN-16(AD)	CP-20(FLR)
CN-16Q	CP-20(LR)
FILM	CP-21
	CP-25Q
	PAPER

2. Selecting names of the sections to be measured (See part (a) in the table on page 38.)

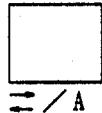
Read the chemical control directions published by the emulsion manufacturer before selecting names. After the names have been selected, write them in the table on page 38.

You can select the appropriate name for each number, 1) to 5). When a process has been set in item 1, the standard names are automatically selected. When they are satisfactory, it is not necessary to carry out the subsequent operations.

CONST (MEAS. NAME)  
1) HD

1) to 5) Appropriate name

ABS/DIF



Changing numbers,  
1) to 5).

↔/A

D-ZERO



Selecting the appropriate name.  
↑↓/B (Messages change continuously while this key is being pressed.)

→Ymax→Black→Dmax→Dmin→HD→Hi-Den→  
→High→LD→Low→Low-Den→MD→Min-Den→  
→No Use→STAIN→STEP1→STEP2→STEP3→  
→STEP4→White→Yellow →

T/R



Advances to the next setting (item 3).

SET

D-ZERO



To move messages backwards, press

key while pressing



CAL.

key.

3. Selecting colors in control strips to be measured (see part (b) in the table on page 38).

You can select colors to be measured for each name decided in item 2 above.

: Measurement

(large circle) : Simultaneous measurement

(small circle) : Single color measurement

: No measurement

CONST (MEAS. COLOR)

HD

B :

G :

R :



The name decided in item 2 appear here.

ABS/DIF



Moving the cursor.

CONST (MEAS. COLOR)

HD

B :

G :

R :

↔/A

D-ZERO



Selecting colors  
(, , ).

CONST (MEAS. COLOR)

HD

B :

G :

R :

↑↓/B

CAL.



Bringing up the names  
decided in item 2.

CONST (MEAS. COLOR)

LD

B :

G :

R :

SHIFT/C

If No Use was selected in item 2, the name will not appear.

T/R



Advances to the next  
setting (item 4).

SET

4. Correction / No-correction setting (see part **c** in the table on page 38).

Determine whether correction values are to be input or not.  
Correction values are marked on a box for control strips.

CONST (CORRECT)
HD

B : O G : O R : O

↑  
Names decided in item 2 appear here.

○ : Correction

× : No-correction

ABS/DIF



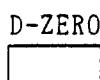
Moving the cursor.

CONST (CORRECT)
-----------------

HD
----

B : O G : O R : O

↔/A



Selecting ○ or ×.

CONST (CORRECT)
-----------------

HD
----

B : X G : O R : O

↑↓/B

CAL.



Bringing up names  
decided in item 2.

CONST (CORRECT)
-----------------

LD
----

B : X G : O R : O

SHIFT/C

When No Use was selected, the name will not appear.

T/R



Advances to the next  
setting (item 5).

SET

5. Selecting names of the calculation results you want to obtain.  
(See part d in the table on page 38).

You can select the appropriate name for each number, 1) to 5).

When a process has been set in item 1, the standard names are automatically selected. When they are satisfactory, it is not necessary to carry out the subsequent operations.

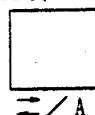
CAL. (ANS. NAME)

1) HD - LD

↑                   ↑

1) to 5) Name of the result

ABS/DIF



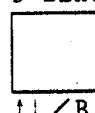
Changing numbers,  
1) to 5).

↔/A

CAL. (ANS. NAME)

2) HD - LD

D-ZERO



Selecting the appropriate names. Refer  
to the table on the  
next page.

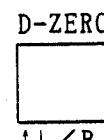
(Messages change  
continuously while  
this key is being  
pressed.)

CAL. (ANS. NAME)

2) LD

↔/B

To move messages backwards, press



key while pressing

CAL.



SHIFT/C

T/R



Advances to the next  
setting (item 6).

SET

Table showing names of calculation results

No.	Name	No.	Name
1	B-HDC	21	SPEED
2	Black	22	STAIN
3	BR-HDCR	23	STEP1
4	COLOR	24	STEP2
5	Dmax	25	STEP3
6	DmaxB-YB	26	STEP4
7	DmaxR-DmaxG	27	White
8	Dmin	28	XB-YB
9	HD	29	XR-XG
10	HD-LD	30	Yellow
11	Hi-Den	31	Ymax
12	High	32	YR-SR
13	LD	33	
14	Low	34	
15	Low-Den	35	
16	MaxB-YelB	36	
17	MaxR-MaxG	37	
18	MD	38	
19	Min-Den	39	
20	No use	40	

6. Selecting colors for calculation results. (See part e) in the table on page 38.)

You can select colors for each calculation result decided in item 5.

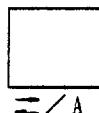
CAL. (COL) HD-LD

B:O G:O R:O

O : Calculation

X : No calculation

ABS/DIF



Moving the cursor.

CAL. (COL) HD-LD

B:O G:O R:O

=/A

D-ZERO



Selecting color(s).  
(O or X)

CAL. (COL) HD-LD

B:X G:O R:O

↑/B

CAL.



Bringing up names of  
calculation result,

CAL. (COL) Hi-Den

B:O G:O R:O

SHIFT/C 1) to 5).

When No Use was selected, the name will not appear.

T/R



Advances to the next  
setting (item 7).

SET

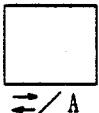
7. Inputting calculation expressions. (See part f) in the table on page 38.)

You can input the appropriate expression for each name of the calculation result selected in item 5.

CAL. (EXP) HD-LD

(C2-C1) - (RV2-RV1)

ABS/DIF



Moving the cursor.

CAL. (EXP) HD-LD

(C2-C1) - (RV2-RV1)

=/A

D-ZERO



Changing and inputting  
expression.

CAL. (EXP) HD-LD

(C3-C1) - (RV2-RV1)

↑/B

CAL.



Bringing up names of calculation results,  
1) to 5).

SHIFT/C

When No Use was selected, the name will not appear.

T/R



Advances to the next  
setting (item 8).

SET

Marks used in equations

No.	Mark	No.	Mark	No.	Mark
1	R1	34	C4B	67	RV2G
2	R1B	35	C4G	68	RV2R
3	R1G	36	C4R	69	RV3
4	R1R	37	C5	70	RV3B
5	R2	38	C5B	71	RV3G
6	R2B	39	C5G	72	RV3R
7	R2G	40	C5R	73	RV4
8	R2R	41	H1	74	RV4B
9	R3	42	H1B	75	RV4G
10	R3B	43	H1G	76	RV4R
11	R3G	44	H1R	77	RV5
12	R3R	45	H2	78	RV5B
13	R4	46	H2B	79	RV5G
14	R4B	47	H2G	80	RV5R
15	R4G	48	H2R	81	+
16	R4R	49	H3	82	-
17	R5	50	H3B	83	(
18	R5B	51	H3G	84	)
19	R5G	52	H3R	85	{
20	R5R	53	H4	86	}
21	C1	54	H4B	87	□ (space)
22	C1B	55	H4G	88	
23	C1G	56	H4R	89	
24	C1R	57	H5	90	
25	C2	58	H5B	91	
26	C2B	59	H5G	92	
27	C2G	60	H5R	93	
28	C2R	61	RV1	94	
29	C3	62	RV1B	95	
30	C3B	63	RV1G	96	
31	C3G	64	RV1R	87	
32	C3R	65	RV2	98	
33	C4	66	RV2B	99	

8. Limit / No-limit setting (See part (g) in the table on page 38.)

You can decide whether there should be limit values or not for each calculation result selected in item 5.

L I M I T	H D - L D
A L	+ : <input checked="" type="radio"/> - : <input type="radio"/>

AL : Action Limit  
CL : Control Limit

: Limit values  
 : No limit values

ABS/DIF



Moving the cursor.

A

L I M I T	H D - L D
A L	+ : <input checked="" type="radio"/> - : <input type="radio"/>

D-ZERO



Limit / No limit setting (O or X).

B

L I M I T	H D - L D
A L	+ : <input checked="" type="radio"/> - : <input type="radio"/>

CAL.



Bringing up names, 1) to 5).

SHIFT/C

→ 1 → 2 → 3 → 4 → 5 → 1 → 2 → 3 → 4 → 5

AL

CL

T/R



Advances to the next setting (item 9).

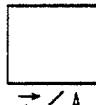
SET

9. Setting limit values (See part (h) in the table on page 38.)

You can set limit values for each calculation result selected in item 5.

L I M I T	H D - L D
A L	+ 0. 0 0   - 0. 0 0

ABS/DIF

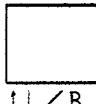


Moving the cursor.

L I M I T	H D - L D
A L	+ 0. 0 0   - 0. 0 0

↔/A

D-ZERO



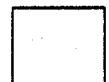
Changing values to the appropriate one.

L I M I T	H D - L D
A L	+ 9. 0 0   - 0. 0 0

↑↓/B

(Numbers change by one each time this key is pressed.)

D-ZERO



To move message backwards, press

key while pressing

CAL.



key.

↑↓/B

SHIFT/C

CAL.



Bringing up names, 1) to 5).

→ 1 → 2 → 3 → 4 → 5 → 1 → 2 → 3 → 4 → 5

AL

CL

SHIFT/C

T/R



Advances to the next setting (item 10).

SET

## 10. Printing out preset data

When [ABS/DIF • = / A] key is pressed, the preset data is printed out.

Press the [MODE] key to stop printing.

PRINT OUT  
PRE-SET DATA A: YES

Example)

T / R



Returns to the initial setting.

SET

## 11. Inputting correction values for reference strips

Each time a new box for control strips is opened, input the correction values marked on the new box before using the new batch of control strips.



Press this key repeatedly until  
MODE the message appears.

SEQUENCE	MEASURE
A / B : SET UP	C : CONST

↓

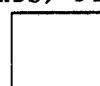
CAL.



SHIFT/C

↓

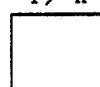
ABS/DIF



⇄/A

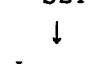
↓

T/R



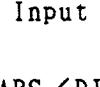
Press twice.

↓



SET

↓



Input correction values.

MEAS. CONST ( FILM )
PROCESS : 1) C - 4 1

Set to the appropriate control number.

Name of the section to be measured of the selected control number, 1 ~ 5.

↓

↓

COR. ( PAPER )	HD	
- 3. 20	+ 0. 00	+ 0. 20

ABS/DIF



Displaying and moving a cursor.

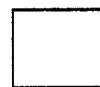
⇄/A

COR. ( PAPER )	HD	
- 3. 20	+ 0. 00	+ 0. 20

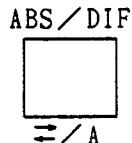
↑

When the key is pressed once, a cursor appears. The cursor starts to move to the right when the same key is pressed.

CAL.



While pressing



SHIFT/C

The cursor moves to the left.

↓  
D-ZERO



Changing marks  
(+ or -) and  
numbers.  
↑↓/B

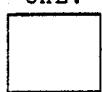
COR. (PAPER) HD

+ 3. 20 + 0. 00 + 0. 20

↑

Each time the key is pressed, "+" changes to "-" and vice versa. Numbers increase from 0 to 9 by one. After 9, it returns to 0.

CAL.



While pressing

D-ZERO



SHIFT/C

↑↓/B

Numbers decrease from 9 to 0 by one.  
After 0, it returns to 9.

↓  
Change the message.

CAL.



Press twice.

SHIFT/C

↓

T/R



Input correction values.

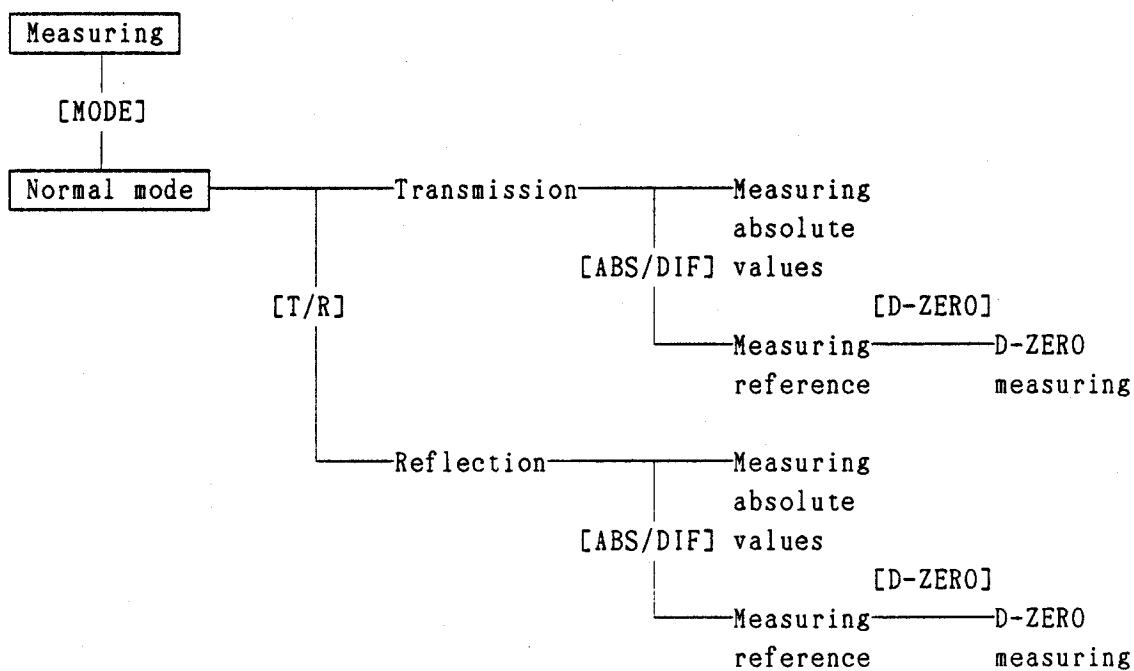
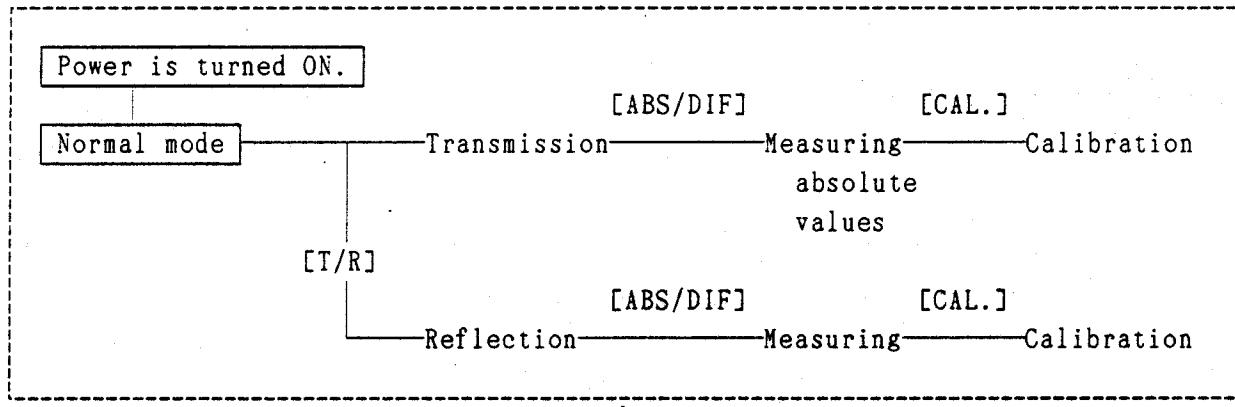
SET

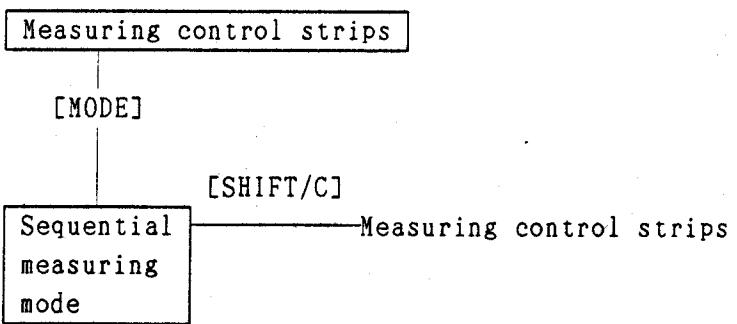
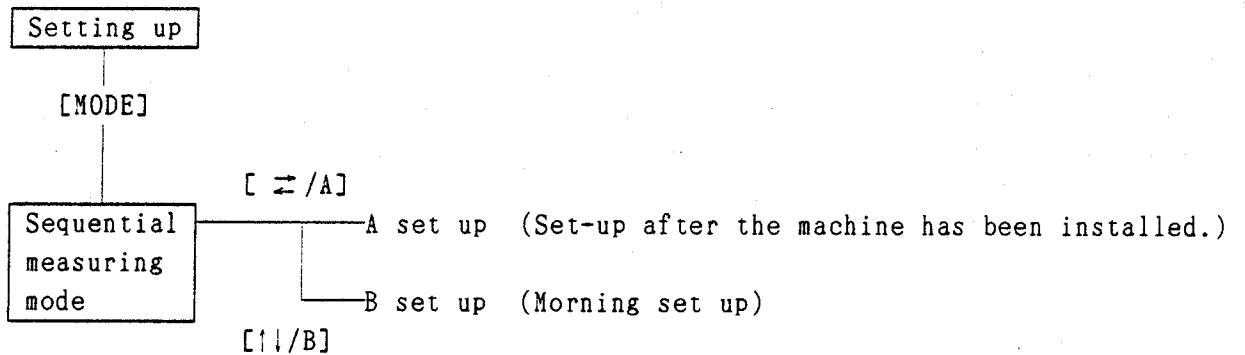
The densitometer has now been setup.  
Change the mode to another with the [MODE] key.

## 6. Operation

The densitometer, besides being able to measure reflection and transmission density of objects, also has such a capability as that facilitating printer setting up and morning set up. It has a capability measuring control strips, calculating the values and displaying the calculation results on the display, too.

### Operation flowchart





## 1. Setting calibration mode

This operation is to input the zero point which is to be used when measuring the absolute value and reference values. Be sure to perform this operation each time the power switch is turned ON. Check that the lamp is lit. If it is not, press the measurement button to light up the lamp. When the lamp is kept ON without measuring anything for 2 minutes, it will go OFF. In this case, press the button again.

### 1. Transmission

Change this section by pressing [T/R · SET] key.

MODE  
Check that the message on right is MODE on the display.

↓  

TRS. (ABSOL.)	0. 000	
0. 000	0. 000	0. 000

CAL.  
↓

SHIFT/C

Press down the measurement button with nothing on the measuring area.

CALB. (TRS.)  
START MEAS. (NO FILM)

↓  

SET OK!	0. 000	
0. 000	0. 000	0. 000

Press down the measurement button with the reference film on the measuring area.

↓  

SET OK!	2. 000	
2. 000	2. 000	2. 000

↓  
Returns to the measuring mode.

### 2. Reflection

Change this section by pressing [T/R · SET] key.

Change this section by pressing [ABS/DIF] key.

MODE  
↓  
 CAL.  
↓  
 SHIFT/C

↓  

REF. (ABSOL.)	0. 000	
0. 000	0. 000	0. 000

CALB. (REF.)  
START MEAS. ("WHITE")

↓  
Measure the white spot on  
the check plaque.

SET	OK!	0. 000
0. 000	0. 000	0. 000

↓  
CALB. (REF.)  
START MEAS. (BLACK)

Measure the black spot on  
the check plaque.

SET	OK!	0. 000
0. 000	0. 000	0. 000

↓  
Returns to the measuring mode.

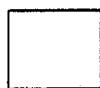
## 2. Measuring absolute values

In this mode, the density of an object is measured using the density of the calibration film or that of the black and white check plaque as the standard.

Note: The lamp will automatically go OFF 2 minutes after the measuring. Be sure to check that the lamp is ON before measuring again. If it is OFF, press the measurement button to turn it ON.

### 1. Transmission

Use the [T/R·SET] key to change "REF." to "TRS." and vice versa.



MODE

↓  
Place an object on the measuring area and press down the button.

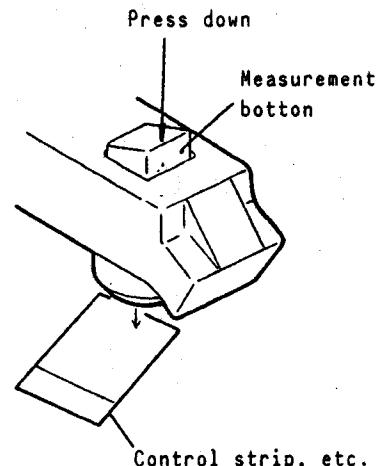
↓  
Record the measured values.

Use the [ABS/DIF] key to change "DFFE." to "ABSOL." and vice versa.

↓	↓	TRS. (ABSOL.)	0. 000
		0. 000	0. 000

Press the button until a high pitch sound is heard.

When PRINT is set to "ON" in the switch mode, the measured values are printed out.



### 2. Reflection

Use the [T/R·SET] key to change "TRS." to "REF." and vice versa.



MODE

↓  
Place an object on the measuring area and press down the button.

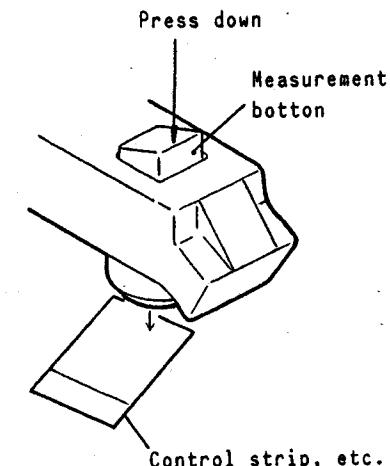
↓  
Record the measured values.

Use the [ABS/DIF] key to change "DFFE." to "ABSOL." and vice versa.

↓	↓	REF. (ABSOL.)	0. 000
		0. 000	0. 000

Press the button until a high pitch sound is heard.

When PRINT is set to "ON" in the switch mode, the measured values are printed out.



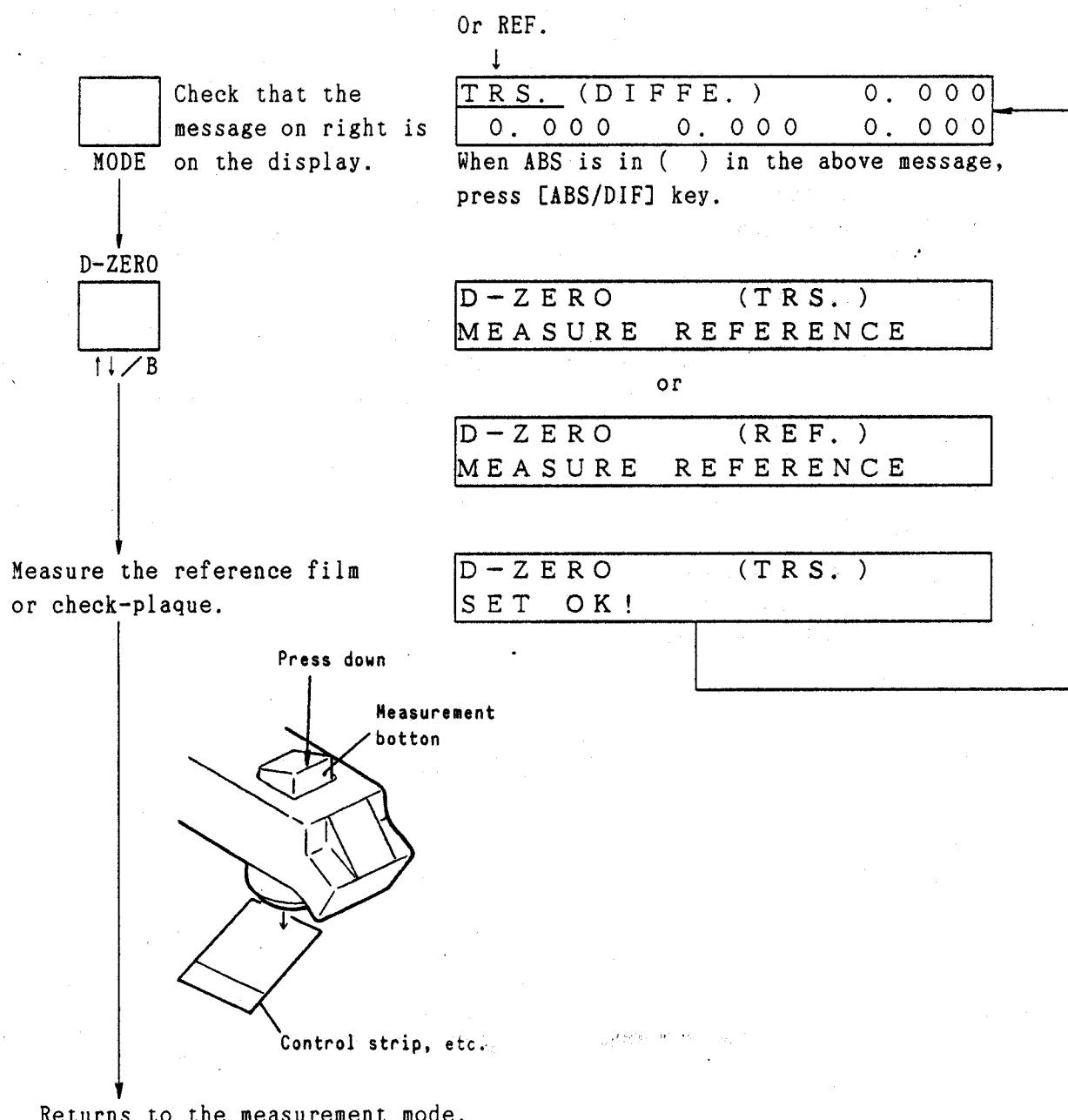
### 3. Reference measurement

In this mode, you measure the density of an object using the density of another object as a reference. Input the reference density in the D-ZERO mode.

#### 1. D-ZERO setting

When you want to use film and paper of certain density as reference strips, input the value of the material in this mode.

Check that the lamp is lit. If it is not, press the measurement button to light up the lamp. When the lamp is kept ON for 2 minutes without measuring anything, it will go OFF. In this case, press the button again.



## 2. Transmission

Use the [T/R·SET] key to change "REF." to "TRS." and vice versa.



MODE

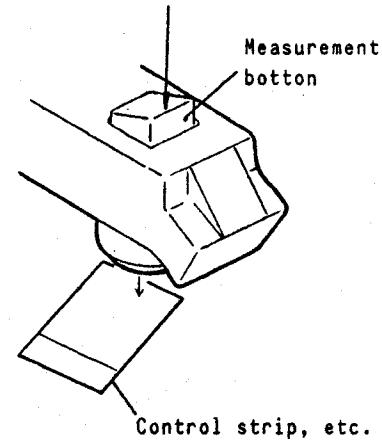
↓  
Place an object on the measuring area and press down the button.

↓  
Record the measured values.

↓  
Use the [ABS/DIF] key to change "ABSOL." to "DFFE." and vice versa.

TRS. (DFFE.)	0. 000
0. 000	0. 000

Press down



## 3. Reflection

Use the [T/R·SET] key to change "TRS." to "REF." and vice versa.



MODE

↓  
Place an object on the measuring area and press down the button.

↓  
Record the measured values.

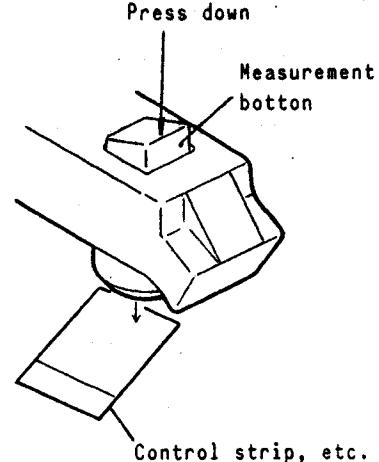
↓  
Use the [ABS/DIF] key to change "ABSOL." to "DIFFIE." and vice versa.

REF. (DFFE.)	0. 000
0. 000	0. 000

↓  
Press the button until a high pitch sound is heard.

↓  
When PRINT is set to "ON" in the switch mode, the measured values are printed out.

Press down



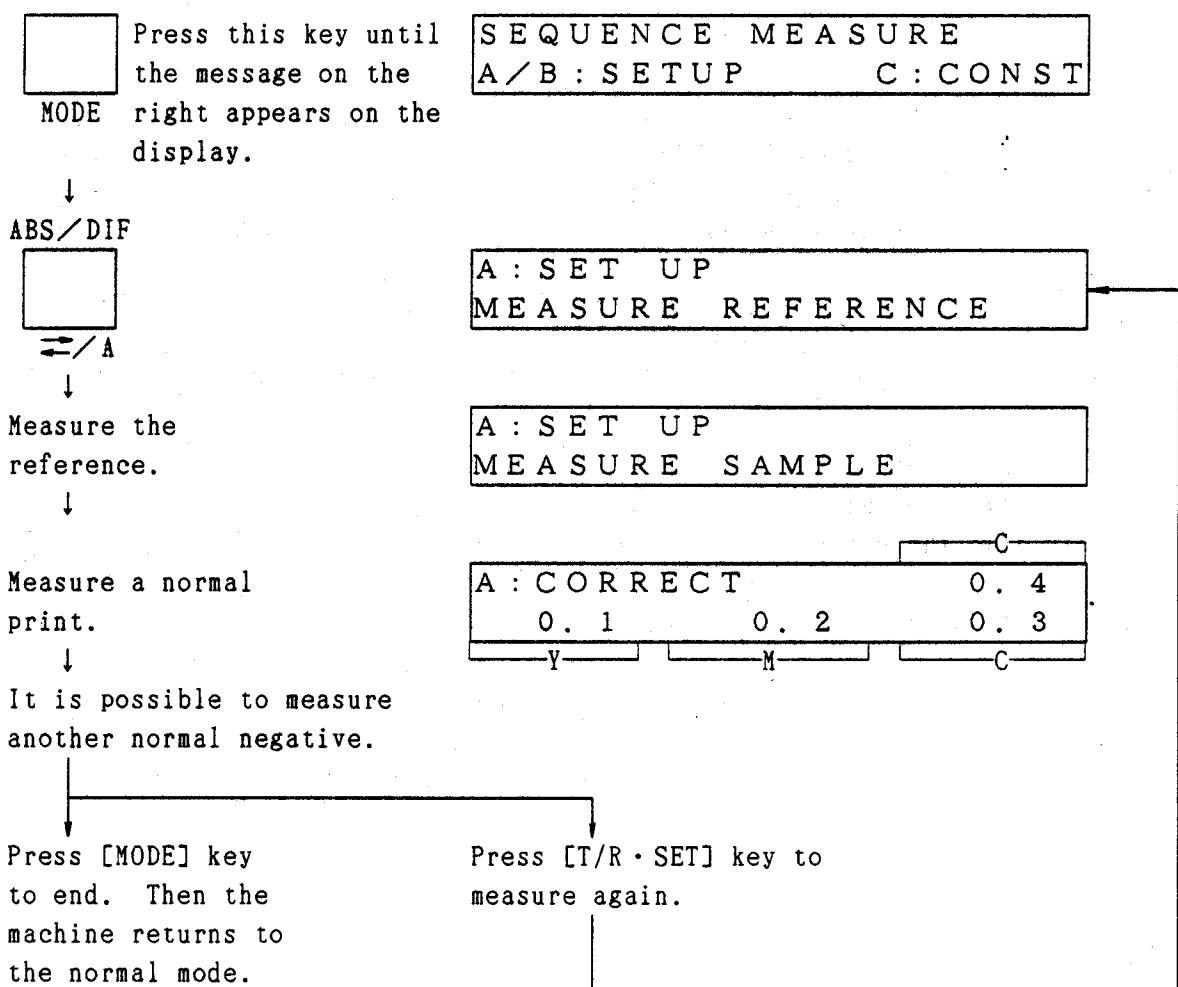
#### 4. Setting up the printer

This mode is used to measure the difference between the color condition of the prints just made and that of the reference print and to show the results in terms of the key values. Use this mode when setting up the printer or when carrying out the daily checks. There are two setting up modes, that is, A and B. The A mode is used for daily checks (morning setup) and B mode is for setting up the printer when it is installed. When C is selected, the machine enters the controlstrip measuring mode.

##### 1. Setting up, mode A (for morning setup)

Before carrying out this setting, it is necessary to carry out setting up, mode B. First the reference print is measured and next a normal print is measured. Then the difference is shown on the display in terms of key values.

Use this, for example, when carrying out morning set up for the printer.



2. Setting up, mode B (after the printer has been installed)

The reference print and eight frames in a ring-a-round are measured.  
Then the correction values are calculated and are shown on the display.



Press this key until  
the message on the  
right appears on  
the display.

SEQUENCE MEASURE
A/B : SETUP
C : CONST



D-ZERO



T/R

B : SET UP
MEASURE REFERENCE

Measure the  
reference.

B : SET UP (SAMPLE 1)
MEASURE SAMPLE

Measure 8 frames  
in the ring-a-  
round.

B : SET UP (SAMPLE 2)
MEASURE SAMPLE

B : SET UP (SAMPLE 8)
MEASURE SAMPLE

After the measurement

B : CORRET	1. 4	
1. 1	1. 2	1. 3
Y	M	C

The key slope of the printer has now been  
input.

Note : Repeat setting up the printer until  
the Y, M, C and D values get into the  
range,  $\pm 0.1$ , from the specified  
values.

Press [MODE] key to  
end. Then the machine  
returns to the normal  
mode.

Press [T/R · SET] key  
to measure again.

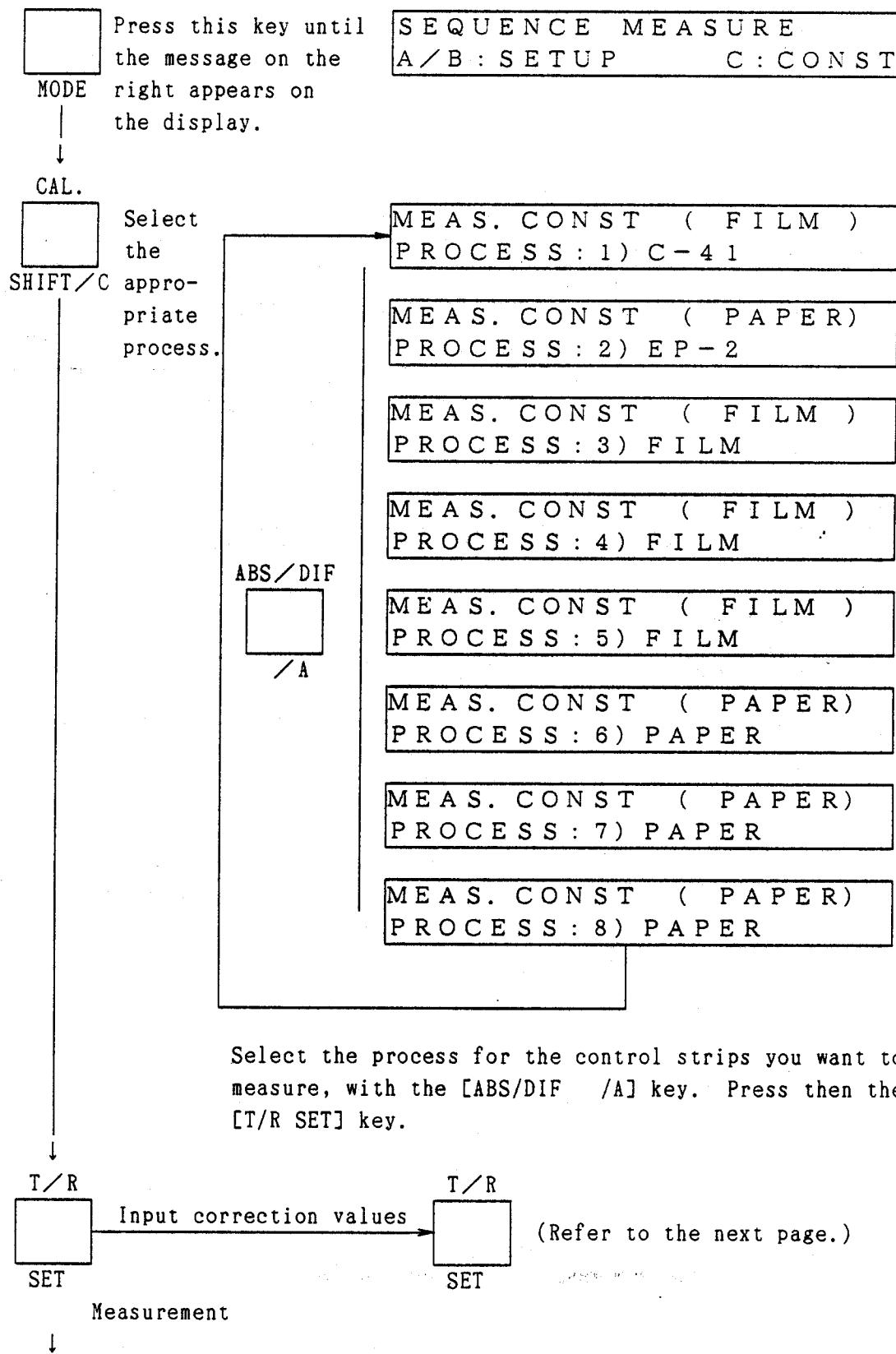
◎The relationship between the prints in a ring-a-round and sample numbers.

Sample number → 1    2    3    4    5    6    7    8

-1Y	+1Y	-1M	+1M	-1C	+1C	-1D	+1D
-----	-----	-----	-----	-----	-----	-----	-----

## 5. Measurement of control strips

In this mode, the machine calculates automatically the measured data and shows the results on the display.



↓  
Following the directions shown on the display,  
measure the reference strip and corol strip.  
(First the message for reference strips appears.  
After measurement, that for control strips takes over.)

Example)

↓  
After the measurement, the  
machine automatically  
calculates the data and  
shows the results on the  
display.

(When the "PRINTER" in the  
switch mode is set to ON,  
the data after measurement  
is printed out.)

Name

HD - LD  
+ 0. 10 C + 0. 17 A + 0. 06 C

↑  
Calculation results.

Example)

+++++++/+++++/+++++/+++++/+++++/

CONTROL VALUE

12 / 26 / 88 16 : 19 : 14

PROCESS : RA - 4

(B) (G) (R)

Black

- 1. 32 - 0. 30 - 1. 31

CL

CL ← Exceeding the  
CL area.

HD - LD

- 0. 15 - 0. 67 - 0. 74

CL

AL ← Exceeding the  
AL area.

LD

- 0. 21 - 0. 19 - 0. 17

STAIN

+ 2. 03 + 0. 99 + 1. 98

AL

CL

+++++/+++++/+++++/+++++/

Each time the [CAL./SHIFT/C] key is pressed, calculation results, 1) to 5),  
appear in order. If any value exceeds either AL or CL, alarm is heared.

AL : Action limit (Corrective actions are needed.)

CL : Control limit (Solution are to be replaced with new ones.)

## Information No.1

Preset-data for control stripsProcess :

## 1. Measured data

No.	Name	Color on control strip			Correction/ No-correction		
		B	G	R	B	G	R
1	a	b	b	b	c	c	c
2	a	b	b	b	c	c	c
3	a	b	b	b	c	c	c
4	a	b	b	b	c	c	c
5	a	b	b	b	c	c	c

Select from the chart on page 14.

: Correction values

: No correction values

: Measurement (Simultaneous measurement)

: Measurement (Single color measurement)

: No measurement

## 2. Calculation data

No.	Name	Color for calculation results			Equation	AL				CL				
						+		-		+		-		
		B	G	R		Yes/ No	Limit value	Yes/ No	Limit value	Yes/ No	Limit value	Yes/ No	Limit value	
1	a	e	e	e	f	g	h	i	j	k	l	m	n	
2	a	e	e	e	f	g	h	i	j	k	l	m	n	
3	a	e	e	e	f	g	h	i	j	k	l	m	n	
4	a	e	e	e	f	g	h	i	j	k	l	m	n	
5	a	e	e	e	f	g	h	i	j	k	l	m	n	

: Calculation  
 : No-calculation

g.  : Yes h. Write limit value only for Yes.  
 : No

Use the marks shown on page 20.

See the table below for the meaning of each mark.

## 3. The marks used in the calculation equation

No.	Name	Reference strip				Control strip				Correction values				Reference values			
		All colors	B	G	R	All colors	B	G	R	All colors	B	G	R	All colors	B	G	R
1		R1	R1B	R1G	R1R	C1	C1B	C1G	C1R	H1	H1B	H1G	H1R	RV1	RV1BRV1CRV1R		
2		R2	R2B	R2G	R2R	C2	C2B	C2G	C2R	H2	H2B	H2G	H2R	RV2	RV2BRV2CRV2R		
3		R3	R3B	R3G	R3R	C3	C3B	C3G	C3R	H3	H3B	H3G	H3R	RV3	RV3BRV3CRV3R		
4		R4	R4B	R4G	R4R	C4	C4B	C4G	C4R	H4	H4B	H4G	H4R	RV4	RV4BRV4CRV4R		
5		R5	R5B	R5G	R5R	C5	C5B	C5G	C5R	H5	H5B	H5G	H5R	RV5	RV5BRV5CRV5R		

(Reference value) = (Reference strip value) + (Correction value)

RVx = Rx + Hx

Preset-data for control stripsProcess :

## 1. Measured data

No.	Name	Color on control strip			Correction/ No-correction		
		B	G	R	B	G	R
1							
2							
3							
4							
5							

## 2. Calculation data

No.	Name	Color for calcu- lation results			Equation	AL		CL	
		+		-		+		-	
		Yes/ No	Limit value	Yes/ No	Limit value	Yes/ No	Limit value	Yes/ No	Limit value
1									
2									
3									
4									
5									

## 3. The marks used in the calculation equation

No.	Name	Reference strip			Control strip			Correction values			Reference values		
		All colors	B	G	R	All colors	B	G	R	All colors	B	G	R
1		R1	R1B	R1G	R1R	C1	C1B	C1G	C1R	H1	H1B	H1G	H1R
2		R2	R2B	R2G	R2R	C2	C2B	C2G	C2R	H2	H2B	H2G	H2R
3		R3	R3B	R3G	R3R	C3	C3B	C3G	C3R	H3	H3B	H3G	H3R
4		R4	R4B	R4G	R4R	C4	C4B	C4G	C4R	H4	H4B	H4G	H4R
5		R5	R5B	R5G	R5R	C5	C5B	C5G	C5R	H5	H5B	H5G	H5R

$$(Reference value) = (Reference strip value) + (Correction value)$$

$$RVx = Rx + Hx$$

## Information No.3

[Example]

Preset-data for control stripsProcess : EP-2, EP-2NR, EP-2NP

## 1. Measured data

No.	Name	Color on control strip			Correction/ No-correction		
		B	G	R	B	G	R
1	HD	O	O	O	O	O	O
2	LD	O	O		O	O	O
3	Black	X	X		X	X	O
4	STAIN	O		O	O	O	O
5	No use	X	X	X	X	X	X

## 2. Calculation data

No.	Name	Color for calcul- tion results			Equation	AL				CL			
						+		-		+		-	
		B	G	R		Yes/ No	Limit value	Yes/ No	Limit value	Yes/ No	Limit value	Yes/ No	Limit value
1	BR-HDCR	X	X	O	(C3-C1)-(RV3-RV1)	X		X		X		O	+0.10
2	LD	O	O	O	C2-RV2	O	+0.07	O	-0.07	O	+0.10	O	-0.10
3	HD-LD	O	O	O	(C1-C2)-(RV1-RV2)	O	+0.07	O	-0.07	O	+0.10	O	-0.10
4	STAIN	O	O	O	C4-RV4	X		X		O	+0.02	O	-0.02
5	No use	X	X	X		X		X		X		X	

## 3. The marks used in the calculation equation

No.	Name	Reference strip			Control strip			Correction values			Reference values					
		All colors	B	G	R	All colors	B	G	R	All colors	B	G	R	All colors	B	G
1	R1	R1B	R1G	R1R	C1	C1B	C1G	C1R	H1	H1B	H1G	H1R	RV1	RV1BRV1GRV1R		
2	R2	R2B	R2G	R2R	C2	C2B	C2G	C2R	H2	H2B	H2G	H2R	RV2	RV2BRV2GRV2R		
3	R3	R3B	R3G	R3R	C3	C3B	C3G	C3R	H3	H3B	H3G	H3R	RV3	RV3BRV3GRV3R		
4	R4	R4B	R4G	R4R	C4	C4B	C4G	C4R	H4	H4B	H4G	H4R	RV4	RV4BRV4GRV4R		
5	R5	R5B	R5G	R5R	C5	C5B	C5G	C5R	H5	H5B	H5G	H5R	RV5	RV5BRV5GRV5R		

(Reference value) = (Reference strip value) + (Correction value)

RVx = Rx + Hx

1. No messages appear on the display even when the power switch is turned ON.

No.	Probable causes	Check-points	Electrical diagram
1	Brightness of the display is adjusted improperly.	1. Adjust with the DISPLAY ANGLE potentiometer at the rear of the machine.	
2	The power cord is defective.	1. Check the receptacle. 2. Check the connector of the power cord of the main body. 3. Check whether the power cord is broken or not.	
3	Fuse F1 is blown.	1. Check conduction of fuse F1 at the rear of the machine. Correct the problem and replace the fuse.	
4	Fuse F2 is blown.	1. Check conduction of fuse F2 on FUSE P.C.B. (J403369) inside the display cover. Correct the problem and replace the fuse.	
5	Connector J/P14 is loose.	1. Remove the rear cover from the machine and check.	
6	Connector J/P9 on CPU P.C.B. (J303207)	1. Check is loose.	
7	Connector J/P2 of the display unit is loose.	1. Check 2. Check connector CN2 on CPU P.C.B. (J303207)	
8	The power switch is defective.	1. Check the power voltage between Nos. 1 and 4 on J/P14.	

No.	Probable causes	Check-points	Electrical diagram
9	Transformer TRI is defective.	1. Check the power voltage between Nos 1 and 2 on fuse board (J403269). When it is AC22V, the transformer is all right. If it is not, replace the transformer.	
10	Display unit (W401294) is defective.	Replace	
11	CPU P.C.B. (J303207) is defective.	The machine should be adjusted. So send the whole set of the machine back to the main office of the Noritsu.	

2. The lamp does not come ON even when the measurement button is pressed.

No.	Probable causes	Check-points	Electrical diagram
1	No messages appear on the display.	See the section "No messages appear on the display even when the power switch is turned to ON".	
2	The lamp is burned out.	Remove the head cover and disconnect connector J/P13. Check conduction on J/P13. Replace the lamp.	
3	Connector J/P13 is loose.	Check	
4	Connector J/P5 is loose.	Check connector CN5 on CPU P.C.B. (J303207)	
5	CPU P.C.B. (J303207) is defective.	The machine should be adjusted. So send the whole set of the machine back to the main office of the Noritsu.	

3. The printer cannot print out.

No.	Probable causes	Check-points	Electrical diagram
1	No messages appear on the display.	See the section "No messages appear on the display even when the power switch is turned to ON".	
2	The paper roll is loaded improperly.	Refer to the operator's manual, the section for preparation, how to load roll paper.	
3	Ink in the ink ribbon cassette (i086104-00) has run out.	Replace	
4	Connector CN3 on CPU P.C.B. (J303207) is loose.	Check	
5	CPU P.C.B. (J303207) is defective.	The machine should be adjusted. So send the whole set of the machine back to the main office of the Noritsu.	

4 . The mode cannot changeover.

No.	Probable causes	Check-points	Electrical diagram
1	Connector J/P1 on the keyboard is loose.	1. Check 2. Check connector CN1 on CPU P.C.B. (J303207).	
2	Keyboard (J403267-00) is defective.	Replace	
3	CPU P.C.B. (J303207) is defective.	The machine should be adjusted. So send the whole set of the machine back to the main office of the Noritsu.	

5. Measured values fluctuate.

No.	Probable causes	Check-points	Electrical diagram
1	Values fluctuate even when the calibration film and the black and white reflection plaque are measured.	<ul style="list-style-type: none"> <li>1. The film and plaque are dirty. --- Clean</li> <li>2. P.C.B. is defective. --- The machine should be adjusted. So send the whole set of the machine back to the main office of the Noritsu.</li> </ul>	
2	Values Do NOT fluctuate when the calibration film and the black and white reflection plaque are measured.	<ul style="list-style-type: none"> <li>1. Read the operator's manual one more time and remeasure.</li> </ul>	

6 . The clock gets out of order.

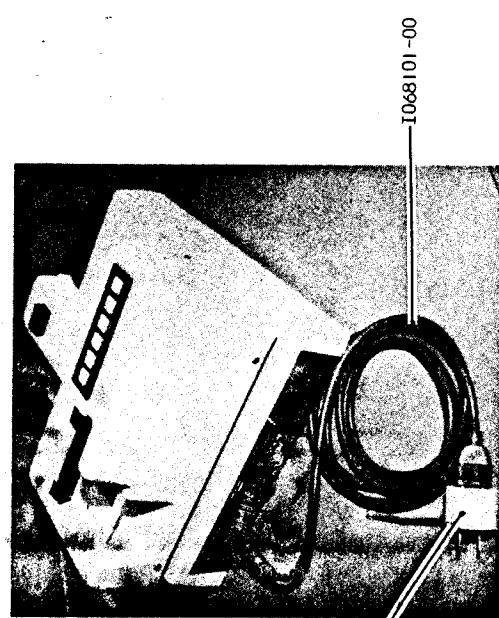
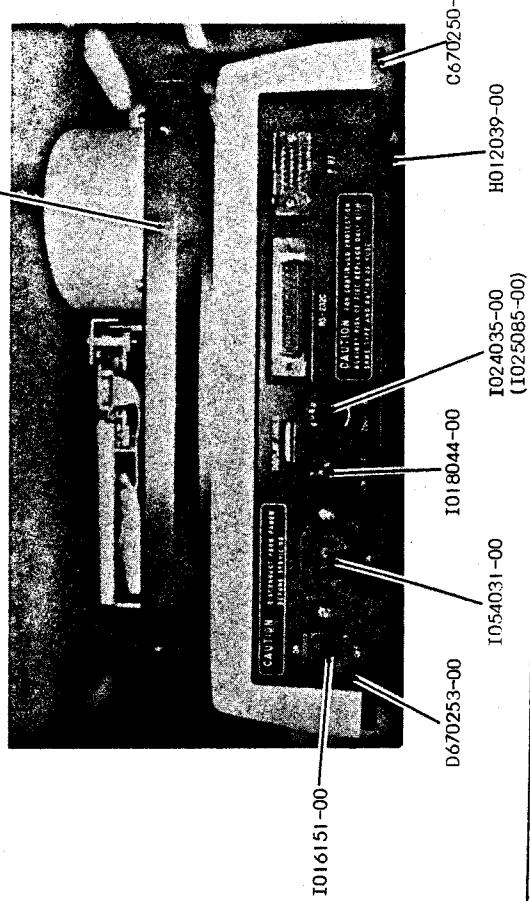
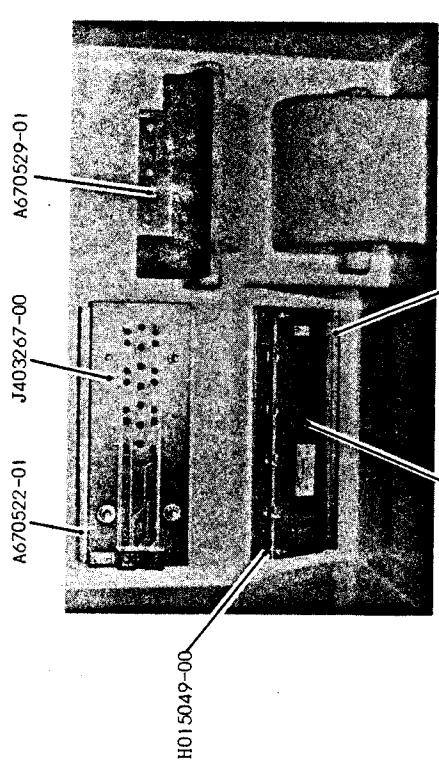
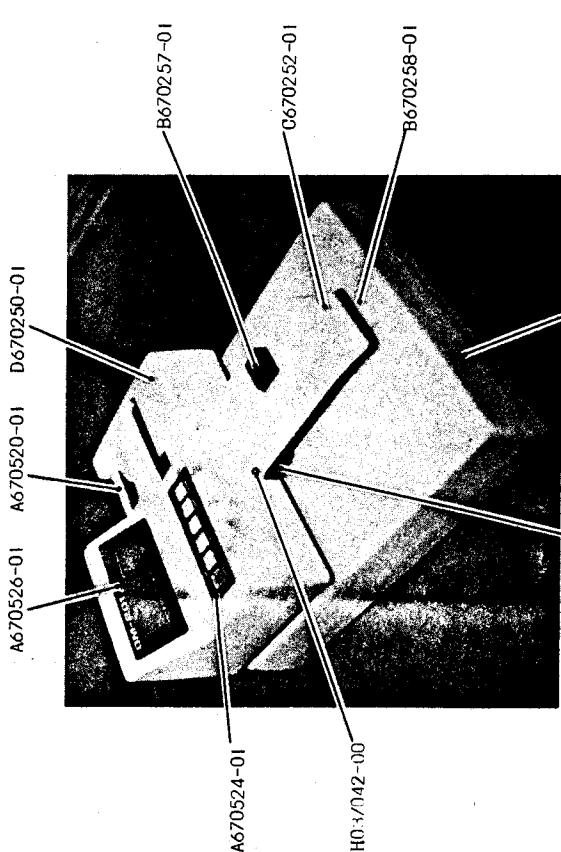
No.	Probable causes	Check-points	Electrical diagram
1	The back up battery is defective.	<p>Replace the back up battery. After the replacement, the datas as shown below will be cleared.</p> <p>It is necessary to reset up the datas.</p> <ol style="list-style-type: none"> <li>1. Data setting mode</li> <li>2. Normal mode</li> </ol> <p>2-1 : D-ZERO 2-2 : CAL</p> <ol style="list-style-type: none"> <li>3. Sequential measuring mode</li> </ol> <p>3-1 : Setting up, mode A</p>	(1/1)

**ILLUSTRATED PARTS LIST**  
**PHOTO FINISHING PRODUCTS**

ノーリツ 濃度計  
DENSITOMETER  
MODEL : DM - 201

**NORITSU KOKI CO., LTD.**  
8805

9740131



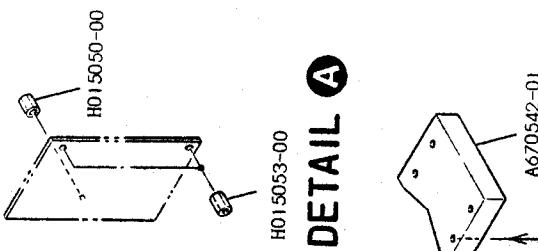
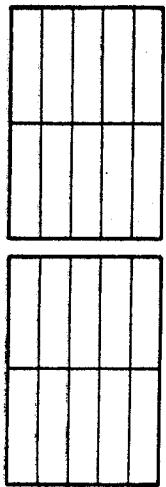
( ) 内(±スローフローヒューズを示します。  
Parts indicated in ( ) indicate slow-blow fuse.

## 1. 外観部 Overall section

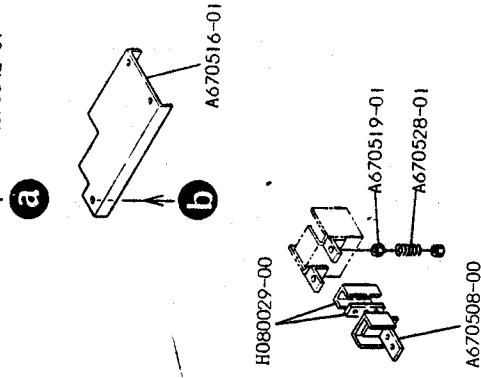
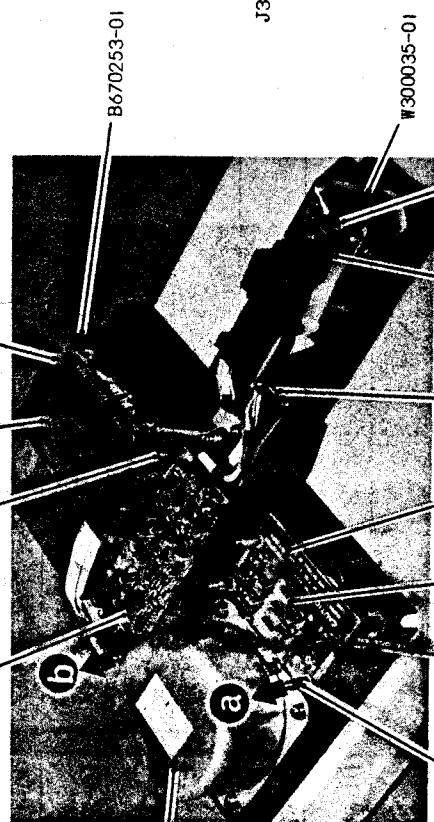
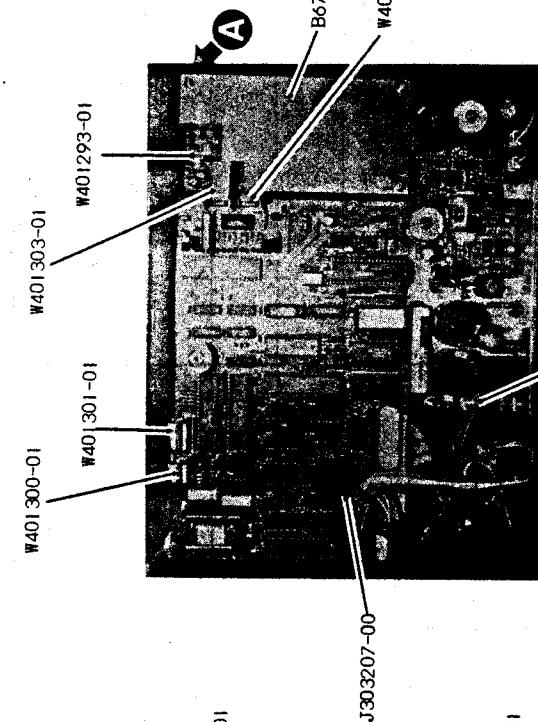
番号 NUMBER	品名 DESCRIPTION
A670512-01	アーム補強版 PLATE, REINFORCEMENT
A670520-01	プリンターローラー <sup>1</sup> ROLLER, GUIDE
A670522-01	キーボード取付板 PLATE, KEY BOARD
A670523-01	液晶取付板 PLATE, DISPLAY
A670524-01	キー化粧パネル PANEL, SWITCH
A670526-01	液晶パネル PANEL
A670529-01	ペーパーカッター BLADE, CUTTER
B670257-01	押しごたん BUTTON
B670258-01	ビュアプレート PLATE, VIEWER
C670250-01	下メガラ板 FRAME, BASE
C670252-01	ヘッドカバー COVER
D670250-01	液晶取付カバー COVER
D670251-00	上部ベース板アセンブリー UPPER BASE ASSEMBLY
D670252-01	ベースカバー COVER
D670253-00	ベースアセンブリー BASE ASSEMBLY
H012039-00	パンポン RUBBER, CUSHION
H015049-00	スペーサー SPACER
H037042-00	ナイロンリベット RIVET

番号 NUMBER	品名 DESCRIPTION
1016151-00	ロッカースイッチ SWITCH
1018044-00	ボルテージセレクタ VOLTAGE SELECTOR
1024035-00	ヒューズホルダー HOLDER, FUSE
1025085-00	スローブローヒューズ FUSE, SLOW-BLOW
1054031-00	ノイズフィルター NOISE FILTER
1066010-00	接地アダプタ ADAPTOR
1068101-00	電源コードセット CORD ASSEMBLY
J403267-00	キーボード KEYBOARD
W401294-01	ディスプレイユニット DISPLAY ASSEMBLY

1.外観図  
OVERALL SECTION



### DETAIL A



### DETAIL B



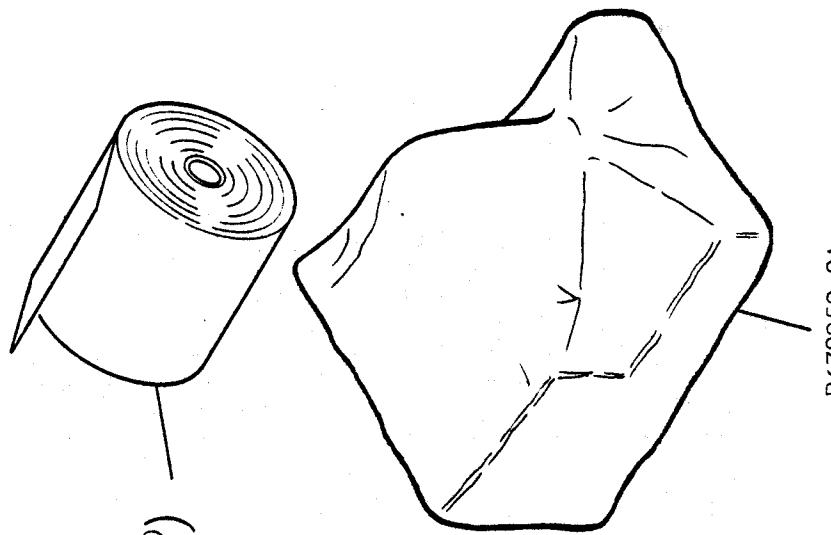
2. ヘッド部 & コントロール部  
Head and Control assemblies

番号 NUMBER	品 名 DESCRIPTION
A670508-00	ガイド支柱アセンブリー RAIL HOLDER ASSEMBLY
A670509-01	ボタンレバー LEVER
A670510-01	クランク支柱 POST
A670511-01	支柱取付板 BASE, POST
A670513-01	クッションゴム RUBBER, CUSHION
A670515-01	支点ロット棒 PIN
A670516-01	シールドケース(反射) COVER
A670519-01	バネガイド NUT
A670528-01	上下ボタンバネ SPRING
A670542-01	ヒューズ保護カバー COVER
A670546-01	メクラ板 PLATE, BLIND
B670252-01	シールドケース(透過) COVER
B670253-01	プリンター取付板 HOLDER, PRINTER
C670251-00	センサーアームアセンブリー SENSOR ARM ASSEMBLY
H015050-00	スペーサー SPACER
H015053-00	スペーサー SPACER
H015060-00	スペーサー SPACER
H037037-00	バークリヨウ RIVET
H080029-00	レールガイド RAIL, GUIDE
I025022-00	ガラス管ヒューズ FUSE, GLASS TUBE
I086104-00	リボンカセット CASSETTE, RIBBON
J303207-00	コントロールボード P.C.B., CONTROL
J303208-00	反射口アンブロード P.C.B.

番号 NUMBER	品 名 DESCRIPTION
J403269-00	ヒューズボード P.C.B., FUSE
W300035-01	反射センサユニット SENSOR ASSEMBLY
W401293-01	透過センサユニット SENSOR ASSEMBLY(WITH P.C.B.)
W401295-01	トランシスユニット TRANSFORMER ASSEMBLY
W401296-01	J9, ヒューズケーブルユニット CABLE ASSEMBLY
W401297-01	プリンターアニット PRINTER ASSEMBLY
W401298-01	測定スイッチユニット KEY SWITCH ASSEMBLY
W401299-01	ランプユニット LAMP ASSEMBLY
W401300-01	ケーブルユニット CABLE ASSEMBLY
W401300-02	ケーブルユニット CABLE ASSEMBLY
W401301-01	ディスクライターブルユニット CABLE ASSEMBLY
W401302-01	ランプケーブルユニット LAMP CABLE ASSEMBLY
W401303-01	J8-Tアンブレーブルユニット CABLE ASSEMBLY

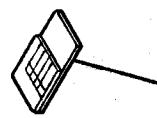
番号 NUMBER	品 名 DESCRIPTION
A670508-00	ヒューズボード P.C.B., FUSE
W300035-01	反射センサユニット SENSOR ASSEMBLY
W401293-01	透過センサユニット SENSOR ASSEMBLY(WITH P.C.B.)
W401295-01	トランシスユニット TRANSFORMER ASSEMBLY
W401296-01	J9, ヒューズケーブルユニット CABLE ASSEMBLY
W401297-01	プリンターアニット PRINTER ASSEMBLY
W401298-01	測定スイッチユニット KEY SWITCH ASSEMBLY
W401299-01	ランプユニット LAMP ASSEMBLY
W401300-01	ケーブルユニット CABLE ASSEMBLY
W401301-01	ディスクライターブルユニット CABLE ASSEMBLY
W401302-01	ランプケーブルユニット LAMP CABLE ASSEMBLY
W401303-01	J8-Tアンブレーブルユニット CABLE ASSEMBLY

3. アクセサリー  
Accessories

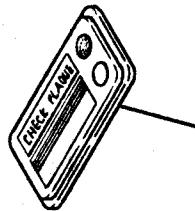


B670259-01

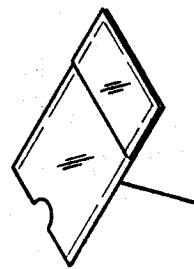
H075024-00 (5個入)  
(5 pcs.)



A603458-01



A603457-01



A670543-01

番号 NUMBER	品名 DESCRIPTION
A603457-01	反射濃度板アセンブリー CHECK PLAQUE GAUGE ASSEMBLY
A603458-01	CAL. FILM アセンブリー CAL. FILM ASSEMBLY
A670543-01	反射濃度板カバー CASE
B670259-01	本体カバー COVER, BODY
H075024-00	ロールペーパー ROLL PAPER